

# Trends In Energy Efficiency - An Energy User's Perspective

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# Plastics and Chemicals Industry Summary

- ◆ Fourth largest manufacturing sector by turnover (\$21b.)
- ◆ 77,000 direct jobs in > 2800 companies
- ◆ Energy-intensive: Annual power bill > \$100m p.a.
- ◆ Power between 1% and 8% of cost of goods sold
- ◆ Gas represents 0.5% to 22% of cost of goods sold
- ◆ P & C industries operate in global market; < 2% of global production
- ◆ P & C industries are price and technology takers

# Plastics and Chemicals - Greenhouse and Energy Strategy

- ◆ P & C industries concerned about Greenhouse gas and energy consumption
- ◆ Responsible Care® Environmental Code of Practice - requires participating companies to work towards resource sustainability and the elimination of waste
- ◆ Regular PACIA Greenhouse Newsletter and website bulletin board to communicate with member companies

# Plastics and Chemicals - PACIA Greenhouse Policy

- ◆ **Greenhouse policy adopted by PACIA Board:**
  - ◆ views climate change as a global issue
  - ◆ requires action now
  - ◆ industries, governments and communities must adapt to effects of climate change
  - ◆ committed to significant and lasting abatement measures to reduce Greenhouse intensity
- ◆ Greenhouse a standing item on every Board agenda

# Programs undertaken by PACIA

## ◆ Greenhouse Challenge

- ◆ covers 80% of member company emissions
- ◆ five large members signed individual agreements outside PACIA programs
- ◆ two specific projects undertaken:
  - ◆ Managing Energy for Profits - 1999-2000
  - ◆ Third Party Recruiting - 2000-2001

# Greenhouse Challenge

## ◆ PACIA:

- ◆ 34 companies, 54 sites
- ◆ 10.8% savings identified; 119kta CO2
- ◆ Potential energy saving: \$6.5m p.a.

## ◆ Individual companies:

- ◆ 5 companies
- ◆ 6.8% savings identified
- ◆ 508kta CO2

**After two years, est. 45%-50% of potential savings have been realised**

# State-based schemes

## ◆ SEAV

### ◆ Energy Smart Leaders Program

### ◆ Energy Management in Practice

- ◆ Cost about \$1500 for member companies
- ◆ Practical programs aimed at energy reduction
- ◆ Target EPA-licensed sites, members of Greenhouse Challenge, sites without current expertise and no recent audits, and those wishing to improve environmental performance

# State-based schemes

## ◆ SEAV:

### ◆ Energy Smart Leaders Program

- ◆ 10 companies
- ◆ Identified savings 38kta CO2
- ◆ Estimated savings: \$1.7m p.a.

### ◆ Energy Management in Practice

- ◆ 6 companies
- ◆ Identified savings 11kta CO2
- ◆ Estimated savings: \$0.6m p.a.

**Overall, 5%-10% savings; identified 178 projects; paybacks from immediate to three years (many < 1 year); half of opportunities implemented in 1-2 years**



# What has been achieved

- ◆ Factory and Warehouse lighting:
  - ◆ reassessed needs; auto switching
  - ◆ savings \$10,000 p.a., two-year payback
  - ◆ improved worker morale
- ◆ Energy, Process and Mngmnt Changes (Chems):
  - ◆ audits + training = optimised air compressors, lowered cooling water temp to refrigeration plant
  - ◆ saved 10kta CO<sub>2</sub>, 123m litres water
  - ◆ savings \$590,000 p.a.; investment - minimal

# What has been achieved

- ◆ Feedstock changes (Orica):
  - ◆ replaced LPG/Naptha with ethane
  - ◆ higher product yield, lower CO2, lighter footprint
  - ◆ improved energy metering, replaced electrical/hydraulic pumps with steam turbines, tree planting (carbon sinks), Greenfleet for company vehicles, electronic energy tracking
  - ◆ culture change within company

# What has been achieved

- ◆Plastics Fabricator:
  - ◆was sending paper packaging to landfill
  - ◆recycling saved several tonnes of CO2 and \$'s
- ◆Other efficiencies:
  - ◆insulation of hot/cold piping and equipment
  - ◆compressed air generation, distribution systems
  - ◆steam generation, distribution systems
  - ◆lighting, heating and air conditioning
  - ◆“Greenfleet”; metering of energy flows to accurately monitor energy usage

# Greenhouse seminars

- ◆ Member Companies support:
  - ◆ accelerated depreciation/tax incentives for energy efficient investments
  - ◆ Greenhouse Challenge Program Mk 2
  - ◆ education and awareness activities, including Enterprise Bargaining Agreements

# Issues for P&C Companies

- ◆ Ensure translation from Program to Management System
- ◆ Capital investment is high
- ◆ Long investment cycles for large plants
- ◆ Timing of investments/plant modifications
- ◆ Larger energy users practising conservation since 1974 - lower hurdle rates for energy projects
- ◆ Mega-sites deliver 25% savings
- ◆ Small companies need different approach
- ◆ Paybacks must be within 1-2 years

# What's next?

- ◆ Business-Government Climate Change Dialogue (Canberra, 14 April)
- ◆ Repeat the Energy Management in Practice Program
- ◆ Seek to extend the Program to other states
- ◆ Promote Greenhouse debate and continue raising awareness in the industry
- ◆ Promote Greenhouse Challenge through another series of seminars

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# THANK YOU

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